

Decorative Aluminum Capitals



AFCO
Columns and Railings
a Division of AFCO Industries, Inc.

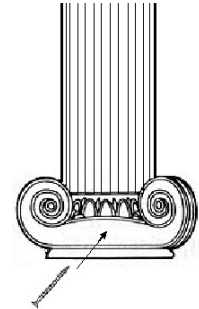
INSTALLATION INSTRUCTIONS

Note: These instructions supplement the Round Fluted Aluminum Column Installation Instructions.

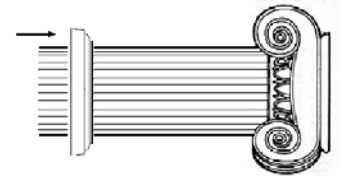
1. Follow the appropriate installation instructions for measuring, cutting, assembly, and securing the column.

Note: When measuring and cutting staves, allow for the additional height added by the decorative capital.

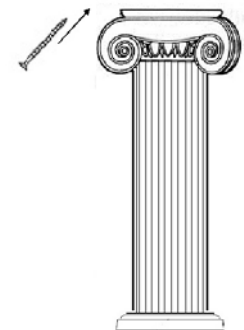
2. Place the capital on floor, stand the assembled column in ring of capital. Using a 1/8" bit, drill holes in the column to align with the predrilled holes of the capital. Use the provided screws to secure the capital to the column.



3. Place the assembled column on its side, then slide the base on the column shaft. Ensure the base aligns with the capital (do not secure).



4. Set column in place and plumb with a level. Attach the capital to the upper structure by inserting the appropriate screws, thru pre-drilled holes in the ceiling end of the capital.



5. Caulk and paint as necessary to hide the seams and screw heads.

Notes:

- For best load-bearing performance, utilize AFCO load-bearing plates to spread the load over the entire perimeter of the column. Load-bearing capacity is dependent on distributing the load evenly over the surfaces of the shaft.*
- All column staves should be cut square and to the same length.*
- Installation should be on a smooth level surface.*
- 2nd story balconies should not be attached directly to the side of any column.*
- Columns should be installed according to standard construction practices and in compliance with applicable local, state, and federal regulations.*

DECORATIVE ALUMINUM CAPITALS